

# XXXIV International Scientific and Technical Conference Automation of Discrete Production Engineering 2025

Holiday House Lazur, Sozopol

29.06.2025 - 02.07.2025



ADP 2025



MEMBER OF



Национално издателство



## WORK PROGRAMME

29.06.2025 /SUNDAY/

14:00 to 16:30

CHECK-IN AND REGISTRATION

Lazur Summer Holiday House, Sozopol

10:00 to 10:30

XXXIV ISTC ADP CONFERENCE OPENING – Hall I

Prof. Eng. Stilyan Nikolov, PhD - Dean of FME  
Prof. Eng. Reneta Dimitrova, PhD - Head of Dep. ADP

10:30 to 12:30

FIRST PLENARY SESSION – Hall I

Chair: Prof. Ivo Malakov, DSc

Secretary: Assoc. Prof. Velizar Zaharinov, PhD

1. Multi-criteria optimization of the structure of an automated assembly system  
*Ivo Malakov, Velizar Zaharinov*
2. Enhancing cost efficiency in manufacturing through 3C: an excel-based solution  
*Ramë Likaj, Gëzim Hoxha, Albi Macula*
3. Optimizing assembly cost estimation using 3C: focus on welding and mechanical fasteners  
*Afrim Gjelaj, Besart Berisha, Albi Macula*
4. Budget-oriented control system for intelligent building automation modules with feedback  
*Pancho Tomov, Lubomir Dimitrov*
5. Main challenges for integration of Industry 5.0 principles in existing systems for automation and control of industrial and manufacturing processes  
*Dimitar Totev*
6. Integrating STEMM principles in laparoscopic surgery training  
*Veronika Ivanova, Ani Boneva, Vasil Metodiev*
7. Collaborative off-road robot with hydrogen fuel cell for healthcare  
*Roman Zahariev, Nina Valchikova*

12:30 to 14:00

LUNCH BREAK

14:00 to 14:30

PROJECTS PRESENTATIONS – Hall I

Chair: Prof. Eng. Reneta Dimitrova, PhD

Secretary: Assist. Prof. Slav Dimitrov, PhD

1. Project in BAFA "GEORGI BENKOVSKI" under the National Scientific Program "Security and Defense"  
*Martin Kambushev*

14:30 to 16:30

SECOND PLENARY SESSION – YOUTH SCIENTISTS Hall I

Chair: Prof. Eng. Reneta Dimitrova, PhD

Secretary: Assist. Prof. Slav Dimitrov, PhD

1. Design of an automatic machine for simultaneous parallel processing of prismatic parts  
*Reneta Dimitrova, Sasho Vazharov*
2. Surface-shaping mechatronic neural network  
*Dobri Komarski, Velizar Vassilev, Hristiana Nikolova*
3. Motion and control of surface-shaping mechatronic neural network  
*Velizar Vassilev, Dobri Komarski, Hristiana Nikolova*
4. Synthesis, training and analyzing the performance of an artificial neural network (ann) for controlling the longitudinal motion of an unmanned aerial vehicle  
*Radostina Calovska, Stefan Biliderov*
5. Modernization the controlling of automated mechatronic system for cutting eco-briquettes  
*Slav Dimitrov*
6. Importance of sheet metal processing technologies in the process of development of feeding systems  
*Penko Mitev, Kiril Mitev*
7. Проектиране на нискостойностна система за шприцована на малогабаритни детайли  
*Анна-Мария Лазарова, Ренета Димитрова*
8. Сравнителен анализ на технологични процеси за производство на малогабаритни неметални детайли  
*Анна-Мария Лазарова, Стилиян Николов*

19:00

SOCIAL EVENT

# XXXIV International Scientific and Technical Conference Automation of Discrete Production Engineering 2025

Holiday House Lazur, Sozopol

29.06.2025 - 02.07.2025



ADP 2025



MEMBER OF



Национално издателство



## WORK PROGRAMME

01.07.2025 /TUESDAY/

10:00 to 12:00

FIRST POSTER SESSION – Hall I

Chair: Prof. Eng. Stilyan Nikolov, PhD

Secretary: Assist. Prof. Boyan Bahchevanov, PhD

1. Classification of 3D print technologies  
*Nikolay Stoimenov, Gabriela Kotseva, Vanya Georgieva*
2. Investigating the roughness of 3D printed polymer samples  
*Miglena Paneva, Peter Panev, Gabriela Kotseva*
3. Designing robotic cells in the environment ROBOGUIDE  
*Stilyan Nikolov, Boryan Vladimirov*
4. On modelling robotic manufacturing systems  
*Ivanka Peeva, Chavdar Kostadinov*
5. Engineering study of the positioning accuracy of modules for industrial robots  
*Tatyana Vakarelska, Izabela Radkova*
6. Robust analysis of a quadrocopter  
*Martin Kambushev, Radoslav Chalakov, Desislava Ilieva*
7. Research on artificial neural networks as a regulator for an aviation dc generator  
*Kiril Kambushev, Naiden Chivarov, Martin Kambushev*
8. Artificial intelligence and biometric technologies in defense: algorithms and challenges  
*Radoslav Chalakov, Andon Andonov, Viara Jekova*
9. Хибридно управление на протеза за горен крайник  
*Йото Йотов, Емил Петров*
10. Digital twins for threat simulation and intelligent defense strategies in automated discrete manufacturing  
*Roumiana Ilieva, Gloria Stoilova*

12:00 to 13:30  
13:30 to 15:00

LUNCH BREAK

ROUND TABLE: Opportunities for applying AI in production automation

Chair: Prof. Pancho Tomov, PhD

Secretary: Assist. Prof. Anna-Maria Lazarova

SECOND POSTER SESSION – Hall I

Chair: Prof. Pancho Tomov, PhD

Secretary: Assist. Prof. Anna-Maria Lazarova

1. How to select projects and allocate funds to obtain the total maximum profit for facing many different investment projects in the production strategy management plan of discrete production enterprise  
*Bao Gang, Pavel Vitliemov*
2. Application of computer modelling and simulation systems and intelligent decision support technologies in control systems  
*Chavdar Kostadinov, Ivan Hristozov, Veselina Aleksandrova*
3. Анализ на съществуващите решения в областта на взаимодействието между институциите при киберинциденти  
*Иван Христозов, Веселина Александрова, Чавдар Костадинов, Иван Чакъров*
4. Optimizing the mass of an orientation module for delta robots  
*Stilyan Nikolov, Reneta Dimitrova*
5. Performance improvement and validation of a high temperature test fixture by virtual prototyping  
*Georgi Todorov, Konstantin Kamberov, Yavor Sofronov*
6. Постпроцесиране при използване на CAM системи за генериране на управляващи програми за CNC машини за лазерно рязане  
*Стилиян Николов, Боян Бахчеванов*
7. Създаване и моделиране на система за управление на качеството в автоматизирано производство  
*Петър Маринов*
8. Dynamic modeling of a quality management system in automated production  
*Петър Маринов*
9. Innovative solutions for increasing the reliability of platter ski lift facilities  
*Aleksander Vukov, Milena Haralampieva, Rosen Petrov*
10. Обзор на крачещи роботи в зависимост от броя на краката  
*Алдин Хаджиев*

02.07.2025 /WEDNESDAY/

10:00 to 11:00

DISCUSSION AND CONFERENCE CLOSING – Hall I